

Size	Outside Dia Inch	Tpi	Pitch Inch	Core Dia Inch	Radius Inch	Thread Depth Thou	Tapping Drill Size Inch	Tapping Drill Size Mm	Letter Or Number
1/8	0.13	26	0.04	0.08	0.01	25	0.08	2.0	47
1/4	0.25	26	0.04	0.20	0.01	25	0.20	5.2	6
3/8	0.38	26	0.04	0.33	0.01	25	0.33	8.5	Q
1/2	0.50	26	0.04	0.45	0.01	25	0.45	11.5	29/64
5/8	0.63	26	0.04	0.57	0.01	25	0.58	14.7	37/64
3/4	0.75	26	0.04	0.70	0.01	25	0.70	17.9	45/64
7/8	0.88	26	0.04	0.83	0.01	25	0.83	21.0	53/64
1	1.00	26	0.04	0.95	0.01	25	0.95	24.2	61/64
1 - 1/8	1.13	26	0.04	1.08	0.01	25	1.08	27.4	1 - 5/64
1 - 1/4	1.25	26	0.04	1.20	0.01	25	1.20	30.6	1 - 13/64
1 - 1/2	1.50	26	0.04	1.45	0.01	25	1.45	36.8	1 - 29/64