

Nominal Size Iso Mf	Major Diameter Mm D=d	Pitch Mm P	Root Radius Mm R	Pitch Diameter Mm D2=d2	Minor Diameter Male D3	Minor Diameter Female D1	Thread Depth Male mm	Thread Depth Female mm	Tap Drill Diameter Mm
1.0	1.00	0.25	0.04	0.84	0.69	0.73	0.15	0.14	0.8
1.1	1.10	0.25	0.04	0.94	0.79	0.83	0.15	0.14	0.9
1.2	1.20	0.25	0.04	1.04	0.89	0.93	0.15	0.14	1.0
1.4	1.40	0.30	0.04	1.21	1.03	1.08	0.18	0.16	1.1
1.6	1.60	0.35	0.05	1.37	1.17	1.22	0.22	0.19	1.3
1.8	1.80	0.35	0.05	1.57	1.37	1.42	0.22	0.19	1.5
2.0	2.00	0.40	0.06	1.74	1.51	1.57	0.25	0.22	1.6
2.2	2.20	0.45	0.07	1.91	1.65	1.71	0.28	0.24	1.8
2.5	2.50	0.45	0.07	2.21	1.95	2.01	0.28	0.24	2.1
3.0	3.00	0.50	0.07	2.68	2.39	2.46	0.31	0.27	2.5
3.5	3.50	0.60	0.09	3.11	2.76	2.85	0.37	0.33	2.9
4.0	4.00	0.70	0.10	3.55	3.14	3.24	0.43	0.38	3.3
4.5	4.50	0.75	0.11	4.01	3.58	3.69	0.46	0.41	3.8
5.0	5.00	0.80	0.12	4.48	4.02	4.13	0.49	0.43	4.2
6.0	6.00	1.00	0.14	5.35	4.77	4.92	0.61	0.54	5.0
7.0	7.00	1.00	0.14	6.35	5.77	5.92	0.61	0.54	6.0
8.0	8.00	1.25	0.18	7.19	6.47	6.65	0.77	0.68	6.8
9.0	9.00	1.25	0.18	8.19	7.47	7.65	0.77	0.68	7.8
10.0	10.00	1.50	0.22	9.03	8.16	8.38	0.92	0.81	8.5
11.0	11.00	1.50	0.22	10.03	9.16	9.38	0.92	0.81	9.5
12.0	12.00	1.75	0.25	10.86	9.85	10.11	1.07	0.95	10.2
14.0	14.00	2.00	0.29	12.70	11.55	11.84	1.23	1.08	12.0
16.0	16.00	2.00	0.29	14.70	13.55	13.84	1.23	1.08	14.0
18.0	18.00	2.50	0.36	16.38	14.93	15.39	1.53	1.35	15.5
20.0	20.00	2.50	0.36	18.38	16.93	17.29	1.53	1.35	17.5
22.0	22.00	2.50	0.36	20.38	18.93	19.29	1.53	1.35	19.5
24.0	24.00	3.00	0.43	22.05	20.32	20.75	1.84	1.62	21.0
27.0	27.00	3.00	0.43	25.05	23.32	23.75	1.84	1.62	24.0
30.0	30.00	3.50	0.51	27.73	25.71	26.21	2.15	1.89	26.5
33.0	33.00	3.50	0.51	30.73	28.71	29.21	2.15	1.89	29.5
36.0	36.00	4.00	0.58	33.40	31.09	31.67	2.45	2.17	32.0
39.0	39.00	4.00	0.58	36.40	34.09	34.67	2.45	2.17	35.0
42.0	42.00	4.50	0.65	39.08	36.48	37.13	2.76	2.44	37.5
45.0	45.00	4.50	0.65	42.08	39.48	40.13	2.76	2.44	40.5
48.0	48.00	5.00	0.72	44.75	41.87	42.86	3.07	2.71	43.0
52.0	52.00	5.00	0.72	48.75	45.87	46.59	3.07	2.71	47.0
56.0	56.00	5.50	0.79	52.43	49.25	50.05	3.37	2.98	50.5
60.0	60.00	5.50	0.79	56.43	53.25	54.05	3.37	2.98	54.5
64.0	64.00	6.00	0.87	60.10	56.64	57.51	3.68	3.25	58.0
68.0	68.00	6.00	0.87	64.10	60.64	61.51	3.68	3.25	62.0