

Nominal Size Iso Mf	Major Diameter Mm D=d	Pitch Mm P	Root Radius Mm R	Pitch Diameter Mm D2=d2	Minor Diameter Male D3	Minor Diameter Female D1	Thread Depth Male mm	Thread Depth Female mm	Tap Drill Diameter Mm
1.0x0.2	1.00	0.20	0.03	0.87	0.76	0.78	0.12	0.11	0.8
1.1x0.2	1.10	0.20	0.03	0.97	0.86	0.88	0.12	0.11	0.9
1.2x0.2	1.20	0.20	0.03	1.07	0.96	0.98	0.12	0.11	1.0
1.4x0.2	1.40	0.20	0.03	1.27	1.16	1.18	0.12	0.11	1.2
1.6x0.2	1.60	0.20	0.03	1.47	1.36	1.38	0.12	0.11	1.4
1.8x0.2	1.80	0.20	0.03	1.67	1.56	1.58	0.12	0.11	1.6
2x0.25	2.00	0.25	0.04	1.84	1.69	1.73	0.15	0.14	1.8
2.2x0.25	2.20	0.25	0.04	2.04	1.89	1.93	0.15	0.14	2.0
2.5x0.35	2.50	0.35	0.05	2.27	2.07	2.12	0.22	0.19	2.1
3x0.35	3.00	0.35	0.05	2.77	2.57	2.62	0.22	0.19	2.6
3.5x0.35	3.50	0.35	0.05	3.27	3.07	3.12	0.22	0.19	3.1
4x0.5	4.00	0.50	0.07	3.68	3.39	3.46	0.31	0.27	3.5
4.5x0.5	4.50	0.50	0.07	4.18	3.89	3.96	0.31	0.27	4.0
5x0.5	5.00	0.50	0.07	4.68	4.39	4.46	0.31	0.27	4.5
5.5x0.5	5.50	0.50	0.07	5.18	4.89	4.96	0.31	0.27	5.0
6x0.75	6.00	0.75	0.11	5.51	5.08	5.19	0.46	0.41	5.2
7x0.75	7.00	0.75	0.11	6.51	6.08	6.19	0.46	0.41	6.2
8x0.75	8.00	0.75	0.11	7.51	7.08	7.19	0.46	0.41	7.2
8x1.0	8.00	1.00	0.14	7.35	6.77	6.92	0.61	0.54	7.0
9x0.75	9.00	0.75	0.11	8.51	8.08	8.19	0.46	0.41	8.2
9x 1	9.00	1.00	0.14	8.35	7.77	7.92	0.61	0.54	8.0
10x0.75	10.00	0.75	0.11	9.51	9.08	9.19	0.46	0.41	9.2
10x1	10.00	1.00	0.14	9.35	8.77	8.92	0.61	0.54	9.0
10x1.25	10.00	1.25	0.18	9.19	8.47	8.65	0.77	0.68	8.8
11x0.75	11.00	0.75	0.11	10.51	10.08	10.19	0.46	0.41	10.2
11x1	11.00	1.00	0.14	10.35	9.77	9.92	0.61	0.54	10.0
12x1	12.00	1.00	0.14	11.35	10.77	10.92	0.61	0.54	11.0
12x1.25	12.00	1.25	0.18	11.19	10.47	10.65	0.77	0.68	10.8
12x1.5	12.00	1.50	0.22	11.03	10.16	10.38	0.92	0.81	10.5
14x1.0	14.00	1.00	0.14	13.35	12.77	12.92	0.61	0.54	13.0
14x1.25	14.00	1.25	0.18	13.19	12.47	12.65	0.77	0.68	12.8
14x1.5	14.00	1.50	0.22	13.03	12.16	12.38	0.92	0.81	12.5
15x1	15.00	1.00	0.14	14.35	13.77	13.92	0.61	0.54	14.0
15x1.5	15.00	1.50	0.22	14.03	13.16	13.38	0.92	0.81	13.5
16x1	16.00	1.00	0.14	15.35	14.77	14.92	0.61	0.54	15.0
16x1.5	16.00	1.50	0.22	15.03	14.16	14.38	0.92	0.81	14.5
17x1.0	17.00	1.00	0.14	16.35	15.77	15.92	0.61	0.54	16.0
17x1.5	17.00	1.50	0.22	16.03	15.16	15.38	0.92	0.81	15.5
18x1.0	18.00	1.00	0.14	17.35	16.77	16.92	0.61	0.54	17.0
18x1.5	18.00	1.50	0.22	17.03	16.16	16.38	0.92	0.81	16.5
18x2.0	18.00	2.00	0.29	16.70	15.55	15.84	1.23	1.08	16.0
20x1.0	20.00	1.00	0.14	19.35	18.77	18.92	0.61	0.54	19.0
20x1.5	20.00	1.50	0.22	19.03	18.16	18.38	0.92	0.81	18.5
20x2.0	20.00	2.00	0.29	18.70	17.55	17.84	1.23	1.08	18.0
22x1.0	22.00	1.00	0.14	21.35	20.77	20.92	0.61	0.54	21.0

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22x1.5	22.00	1.50	0.22	21.03	20.16	20.38	0.92	0.81	20.5
22x2.0	22.00	2.00	0.29	20.70	19.55	19.84	1.23	1.08	20.0
24x1.0	24.00	1.00	0.14	23.35	22.77	22.92	0.61	0.54	23.0
24x1.5	24.00	1.50	0.22	23.03	22.16	22.38	0.92	0.81	22.5
24x2.0	24.00	2.00	0.29	22.70	21.55	21.84	1.23	1.08	22.0
25x1.0	25.00	1.00	0.14	24.35	23.77	23.92	0.61	0.54	24.0
25x1.5	25.00	1.50	0.22	24.03	23.16	23.38	0.92	0.81	23.5
25x2.0	25.00	2.00	0.29	23.70	22.55	22.84	1.23	1.08	23.0
27x1.0	27.00	1.00	0.14	26.35	25.77	25.92	0.61	0.54	26.0
27x1.5	27.00	1.50	0.22	26.03	25.16	25.38	0.92	0.81	25.5
27x2.0	27.00	2.00	0.29	25.70	24.55	24.84	1.23	1.08	25.0
28x1.0	28.00	1.00	0.14	27.35	26.77	26.92	0.61	0.54	27.0
28x1.5	28.00	1.50	0.22	27.03	26.16	26.38	0.92	0.81	26.5
28x2.0	28.00	2.00	0.29	26.70	25.55	25.84	1.23	1.08	26.0